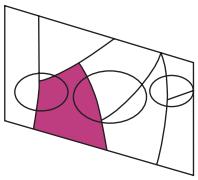
Metalog Method – example CuZn alloy, cast **C**



Grinding

Step	PG	FG
Surface	SiC-Foil	MD-Largo
Abrasive	SiC	DiaPro AllegroLargo 9
Grit/ Grain size	# 220	9 µm
Lubricant	Water	
Rotational speed [rpm]	300	150
Force[N]/ specimen	30	40
Time [min]	Until plane	3

Polishing

Step	DP	OP
Surface	MD-Dac	MD-Chem
Abrasive	DiaPro Dac 3	OP-S NonDry
Grain size	3 µm	0.25 µm
Lubricant		-
Rotational speed [rpm]	150	150
Force[N]/ specimen	30	10
Time [min]	3	1